

# TSG The Service Group



Here is the procedure for punching programs from the CNC to a local computer for a FANUC 6MB.

**Read all the way through before doing anything!**

1. Select “**EDIT**” mode of operation.
2. Press the “**PRGRM**” button on the Fanuc keypad to display the programs.
3. Type the following on the Fanuc keypad (without the quotes): “**O**” (The letter O, not 0) and then the program number that you want to punch, or type “**O-9999**” to punch all programs.
3. Ensure the local PC is ready to receive the program(s). Consult your communication software documentation.
4. Press the “**PUNCH**” button on the Fanuc keypad to start sending the program(s) from the CNC to the local computer.

If you have any questions, please don't hesitate to call.