

TSG The Service Group



Here is the procedure for punching programs from the CNC to a local computer for a FANUC 0 MC.

Read all the way through before doing anything!

1. Select “**EDIT**” mode of operation.
2. Press the “**PRGRM**” button on the Fanuc keypad to display the current program.
3. Type the following on the Fanuc keypad (without the quotes):
 - a. “**O**” (the letter O) “xxxx” (program number to punch for one program). It should look like “**O9008**”.
 - b. For punching all the programs type, “**O-9999**”.
4. Ensure the local PC is ready to receive the program(s). Consult your communication software documentation.
5. Press the “**START**” button on the Fanuc keypad to start sending the program from the CNC to the local computer.

If you have any questions, please don't hesitate to call.